

What is claimed is:

- 1 1. Eyewear comprising:
2 a frame having a brow web extending approximately horizontally
3 from a top portion of the frame, the brow web including at least one
4 ventilation aperture having a internal side that is substantially sloped with
5 respect to a top surface of the brow web; and
6 one or more lenses mounted to the frame.
- 1 2. The eyewear according to claim 1, wherein the ventilation aperture
2 is substantially round.
- 1 3. The eyewear according to claim 1, wherein the ventilation aperture
2 is substantially oval.
- 1 4. The eyewear according to claim 1, wherein the ventilation aperture
2 is substantially polygonal.
- 1 5. The eyewear according to claim 1, wherein the ventilation aperture
2 has parallel sides.
- 1 6. The eyewear according to claim 1, wherein the internal side forms
2 an angle of approximately forty-five degrees with respect to a surface of
3 the brow web.
- 1 7. The eyewear according to claim 1, wherein the frame includes a
2 lens channel and the aperture is closely adjacent to the lens channel.
- 1 8. The eyewear according to claim 1, comprising a plurality of
2 apertures arranged substantially in a row.

1 9. The eyewear according to claim 8, wherein the row approximately
2 follows a curvature of the lens.

1 10. The eyewear according to claim 1, comprising a plurality of
2 apertures for each of two lenses wherein the apertures for each lens are
3 arranged substantially equally-spaced in a row.

1 11. The eyewear according to claim 10, comprising three apertures for
2 each of the two lenses.

1 12. The eyewear according to claim 1, wherein a width of the aperture
2 is substantially equal to a thickness of the brow web.

1 13. The eyewear according to claim 1, wherein the brow web and
2 frame are molded as a single body.

1 14. The eyewear according to claim 1, wherein the frame includes a
2 lower web for each lens wherein the lower web extends from a lower
3 portion of the frame at each lens and further comprising one or more
4 ventilation apertures in each lower web.

1 15. The eyewear according to claim 14, wherein the ventilation
2 aperture for each lower web includes an internal side that is substantially
3 sloped with respect to a bottom surface of the lower web.

1 16. The eyewear according to claim 1, wherein the frame includes side
2 lenses and further comprising at least one ventilation aperture in the brow
3 web for ventilating the corresponding side lens.

1 17. The eyewear according to claim 16, wherein the frame includes a
2 lower web for each lens wherein the lower web extends from a lower
3 portion of the frame at each lens and further comprising one or more
4 ventilation apertures in each lower web.

1 18. The eyewear according to claim 17, the ventilation aperture for
2 each lower web includes an internal side that is substantially sloped with
3 respect to a bottom surface of the lower web.

1 19. Eyewear comprising a frame having a brow web extending
2 approximately horizontally from a top portion of the frame, the brow web
3 comprising a plurality of ventilation apertures for each of two lenses
4 mounted to the frame wherein the apertures for each lens are arranged
5 substantially equally-spaced in a row and wherein each aperture has
6 parallel sides and a center axis that is substantially sloped with respect to a
7 top surface of the brow web.

1 20. The eyewear according to claim 19, wherein the ventilation
2 apertures are substantially round.

1 21. The eyewear according to claim 19, wherein the ventilation
2 apertures are substantially oval.

1 22. The eyewear according to claim 19, wherein the ventilation
2 apertures are substantially polygonal.

1 23. The eyewear according to claim 19, wherein the internal side
2 forms an angle of approximately forty-five degrees with respect to a
3 surface of the brow web.

1 24. The eyewear according to claim 19, wherein a width of the
2 aperture is substantially equal to a thickness of the brow web.

1 25. The eyewear according to claim 19, wherein the brow web and
2 frame are molded as a single body.

1 26. The eyewear according to claim 19, wherein the frame includes a
2 lower web for each lens wherein the lower web extends from a lower
3 portion of the frame at each lens and further comprising one or more
4 ventilation apertures in each lower web.

1 27. The eyewear according to claim 26, wherein the ventilation
2 aperture for each lower web includes an internal side that is substantially
3 sloped with respect to a bottom surface of the lower web.

1 28. The eyewear according to claim 19, wherein the frame includes
2 side lenses and further comprising at least one ventilation aperture in the
3 brow web for ventilating the corresponding side lens.

1 29. The eyewear according to claim 28, wherein the frame includes a
2 lower web for each lens wherein the lower web extends from a lower
3 portion of the frame at each lens and further comprising one or more
4 ventilation apertures in each lower web.

1 30. The eyewear according to claim 29, the ventilation aperture for
2 each lower web includes an internal side that is substantially sloped with
3 respect to a bottom surface of the lower web.

1 31. Eyewear comprising:

2 a frame including at least one ventilation aperture having a internal
3 side that is substantially perpendicular to a wearer's line of sight toward
4 the ventilation aperture; and
5 one or more lenses mounted to the frame.

1 32. The eyewear according to claim 31, further comprising a brow web
2 extending approximately horizontally from a top portion of the frame,
3 wherein the ventilation aperture extends through the brow web.

1 33. The eyewear according to claim 32, wherein the internal side
2 forms an angle of approximately forty-five degrees with respect to a
3 surface of the brow web.

1 34. The eyewear according to claim 31, wherein the ventilation
2 aperture is substantially round.

1 35. The eyewear according to claim 31, wherein the ventilation
2 aperture is substantially oval.

1 36. The eyewear according to claim 31, wherein the ventilation
2 aperture is substantially polygonal.

1 37. The eyewear according to claim 31, wherein opposite sides of the
2 ventilation aperture a parallel.

1 38. The eyewear according to claim 31, wherein the frame includes a
2 lens channel and the aperture is closely adjacent to the lens channel.

1 39. The eyewear according to claim 31, comprising a plurality of
2 apertures arranged substantially in a row.

1 40. The eyewear according to claim 31, wherein the row
2 approximately follows a curvature of the lens.

1 41. The eyewear according to claim 31, comprising a plurality of
2 apertures for each of two lenses wherein the apertures for each lens are
3 arranged substantially equally-spaced in a row.

1 42. The eyewear according to claim 41, comprising three apertures for
2 each of the two lenses.

1 43. The eyewear according to claim 31, wherein a width of the
2 aperture is substantially equal to a thickness of the brow web.

1 44. The eyewear according to claim 31, wherein the brow web and
2 frame are molded as a single body.

1 45. Eyewear comprising a frame and a plurality of lenses mounted to
2 the frame, wherein the frame includes plurality of ventilation apertures
3 each having a internal opening that is pointed toward one of the lenses.

1 46. The eyewear according to claim 45, wherein the lenses include
2 front lenses and side lenses and the ventilation apertures include at least
3 one aperture for each lens.

1 47. The eyewear according to claim 45, wherein the lenses include
2 front lenses and the ventilation apertures include at least one aperture
3 above and below each front lens.

1 48. A method of manufacture of eyewear comprising:
2 molding a frame as a single body having a brow web extending
3 approximately horizontally from a top portion of the frame and including

4 molding a plurality of ventilation apertures in the brow web and wherein
5 each aperture has parallel sides and a center axis that is substantially
6 sloped with respect to a top surface of the brow web;
7 attaching one or more lenses to the frame; and
8 attaching hinged earpieces to the frame.

1 49. The method according to claim 48, wherein the apertures for each
2 lens are arranged substantially equally-spaced in a row for each of two
3 lenses.